#### MACHINING AND PROCESSING CAPABILITIES

Machining Capabilities By Part Dimension Size			- 2.5				- 20			- 46		- 61	- 81	- 92	66 -	- 107	7 - 122	2 - 135	5 - 145	5 - 160	160 - 178	3 - 203	- 244	280	- 305	348	1 - 406	
				2.5			15				77	51	19	81	92	66		122	135	145	190	178	203	244			348	707
								- 12	- 14				- 32	- 36		- 42		- 53	- 57	- 63				- 110	- 120	- 137	- 160	
									12 -	14 -				32 -			42 -	- 87	53 -	- 29	- 69				110 -	120 -	137 -	160 -
Milling (Vertical)	Height, Width																											
Milling (Horizontal)	Height, Width	ī	•	•	•	•	•	•		•	•		•		•													
Turning (Vertical)	Diameter																											
Turning (Horizontal)	Diameter					•						•	•															
Surface Grind	Height, Width							•			•	•	•															
OD Grind	Diameter																											
ID Grind	Diameter		•		•																							
Internal Hone	Diameter		•																									
Wire Cut	Height, Width																											
EDM	Height, Width																											
Hobbing	Diameter																											
Welding	Diameter																											
СММ	Height, Width																											
Milling (Vertical)	Length																											
Milling (Horizontal)	Length																											
Turning (Vertical)	Length																											
Turning (Horizontal)	Length																											
Surface Grind	Length																											
OD Grind	Length																											
ID Grind	Length																											
Internal Hone	Length																											
Wire Cut	Length																											
Hobbing	Length																											
Welding	Length																											
СММ	Length																											

#### **SECONDARY PROCESS CAPABILITY**

- Frabricated and Mechanical assembly, i

- API, Buttress, ACME, VAM, FOX and HYDRIL

Carburizing, induction hardening, QPQ, phosphate, copper plating, molybdenum, techlube PT-14, XYLAN, chromium oxide Cr203, Nedox®, Magnaplate®, Armoloy®,chromate conversion, anodizing, shot peening and painting

- Dye Penetrant, Positive Material Identification and NDT

Magnetic Particle Inspection (MPI)

- TIG, SMAW, MIG & PTA on joining / Fabrication / Cladding and Hardfacing welding services in accordance with ASME IX qualification

#### MATERIAL CAPABILITY

Stainless Steel - AISI/ASTM A276 ASTM A182 ASTM A479,

S31803,316L S20910, S17400

Carbon Steel - (WCC, LCC), UNS G10180 (SA 105 & 182)

- UNS N06625 (P-No 43), Duplex Alloy 600, N10276, N04400, Stellite 6 &

- Nickel Alloy 625, 718, 925

Brass, Bronze & - Nickel Aluminum Bronze C63000, Beryllium

Copper, Copper ToughMet 3AT 110



Hard facing Welding

### **M** GROUP PROFILE

UPECA is a unit of Senior plc, an international manufacturing group with 30 operations in 13 countries. Senior designs, manufactures and markets high technology components and systems for the principal original equipment producers in the worldwide aerospace, defence, land vehicle and energy markets.

## ACCREDITATION





UPECA Tianjin Plant



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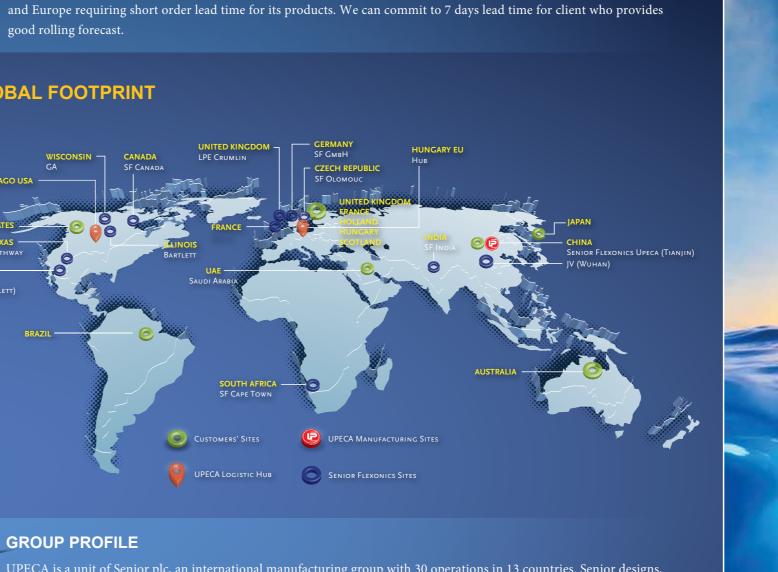
# **GLOBAL FOOTPRINT**

good rolling forecast.

US & EU LOGISTIC HUB



UPECA operates a Logistic Hub in Chicago, USA and Székesfehérvár, Hungary for customers located in North America





THE PREFERRED TURNKEY MANUFACTURER BY GLOBAL ENERGY, INDUSTRIAL, CHEMICAL, HVAC, OIL AND GAS COMPANIES

Energy Oil & Gas



#### **COMPANY OVERVIEW - SENIOR FLEXONICS UPECA**

Senior Flexonics Upeca (UPECA) offers precision machining and assembly for Energy, Oil & Gas, Chemical, Industrial and HVAC industries. UPECA delivers value to its customers via operational excellence that is supported by its people and processes.

#### **INDUSTRY EXPERIENCE**

UPECA provides manufacturing services for high precision metal machining, assembly and secondary processes. Backed by close to 30 years of excellent track record, we offer world-class services that meet the needs of our multi-national clienteles, which are leading companies in the Chemical, Energy, Oil & Gas and other Industrial sectors.

#### **VALUE PROPOSITION**

- Turnkey Project Management from RFQ to NPI (New Product Introduction) and steady state production.
- In-house engineering teams, with dedicated machining capacity for our strategic customers.
- World class Quality and Delivery Performance.



#### PRODUCT AND SERVICES

By leveraging on our manufacturing site located in China, we can offer "Competitive Cost" pricing and supply chain solutions that strategically improves our customer's competitive advantage.

UPECA is supported by strong competencies in:

- First Article Inspection
- CAM Software for NC Programming
- CAD Tooling Design and FabricationEngineering and Process-driven R&D
- Vendor Development and Management
- Turnkey Sourcing solutions
- Program Management

# ENERGY, INDUSTRIAL, CHEMICAL, HVAC, OIL AND GAS MACHINED COMPONENTS

A leading manufacturer of high precision metal machining and mechanical assembly for the Energy, Oil & Gas, Chemical, Industrial and HVAC industries. UPECA engineers and manufactures components such as Housings and Flanges, Valves and Valve Stems, Cages & Trims, Rings and Retainers, End Caps, Covers and Spacers, Yokes, Hand wheels, Pinion Gears and Actuators.





Packer, Liner & Hanger parts





Wireline & Perforating Tool parts

#### **VALVE AND ACTUATOR**

UPECA offers precision machining parts to leading Valve and Actuator companies. These components are machined from casting and solid, and assembled in various sections of the Valve and Actuator such as Cage, Stem & Plug, Pinion, Bonnet, Housing and End Cap.















Subsea Equipment parts

